

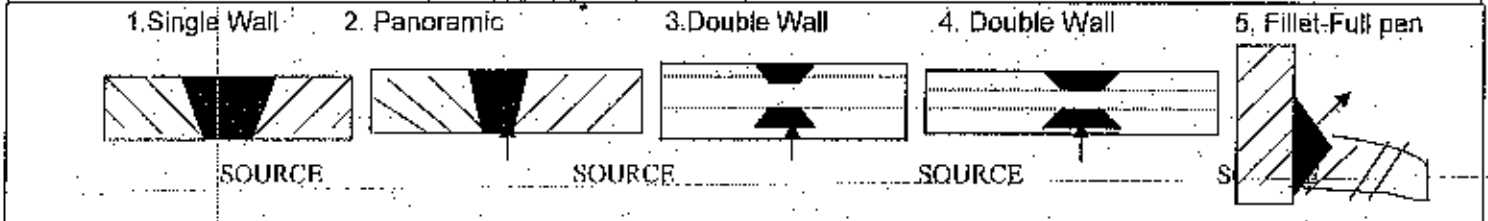
R.K. Radiography Inspection & Testing Services.

MECHANICAL AND CHEMICAL TESTING OF
FERROUS AND NON FERROUS METALS & N.D.T. SERVICES.
(R.G., UT, MT, PT, etc.)

C-43, Manak Vihar Ext. (Tihar) Subhash Nagar, New Delhi - 110018

RADIOGRAPHY EXAMINATION REPORT

WORK ORDER NO. : 28500 Report no : 0508/07A Date : 07.05.2008 Description : Radiography of Butt weld Pipe JOINTS Radiography Testing : 06.05.2008 Ref : TO27/2/267 DT : 02.05.2008 Acceptance Standard : ASME SEC IX Party Name : M/s TEMPSENS INSTRUMENT (I) PVT. LTD. UDAIPUR	Source : Ir 192/ 18 CURIE Material : S. S. Thickness: 10MM FILM : D7 Technique : DWSI SFD : 25CM Time : 2minutes Pb Screen : Front 0.10MM Back : 0.15MM Penetrameter : ASTM 17 Density : 2.5 (AVG) 10 ISO 16 Sensitivity : T-276 SEC V
--	---



S No.	Identification No.	Seg. No.	Observations	Remarks	Film Size
1.	TIPL - 36MM BAR DIA - J1	'A' 'B' 'C'	NO SIGNIFICANT INDICATION NO SIGNIFICANT INDICATION NO SIGNIFICANT INDICATION	ACCEPTABLE ACCEPTABLE ACCEPTABLE	4" X 4" 4" X 4" 4" X 4"
2.	TIPL - 36MM BAR DIA - J2	'A' 'B' 'C'	NO SIGNIFICANT INDICATION NO SIGNIFICANT INDICATION NO SIGNIFICANT INDICATION	ACCEPTABLE ACCEPTABLE ACCEPTABLE	4" X 4" 4" X 4" 4" X 4"
3.	TIPL - 36MM BAR DIA - J4	'A' 'B' 'C'	MINOR POROSITY MINOR POROSITY MINOR POROSITY	ACCEPTABLE ACCEPTABLE ACCEPTABLE	4" X 4" 4" X 4" 4" X 4"

Film Reviewed
H/10/2
15/5/08
BL



Operator Name	Approved/NDT Charge	Inspection Authority
---------------	---------------------	----------------------

Accepted
(Anil Singh)
Level-II NDT
07.05.2008
12.30 PM